

Work Order ID 163228

Monday, June 26, 2017 3:02:23 PM

Ship 28/06

163228

Page 1

Item ID: D066-1002-011 Accept *N9000040100* Setup Start *NS1*
 Revision ID: Stop *NS2*
 Item Name: R66 Cargo Mirror
 Start Date: 6/26/2017 Start Qty: 2.00 *2* Cust Item ID:
 Required Date: 6/28/2017 Req'd Qty: 2.00 *2* Customer:
 Reference:

Approvals: Process Plan: Date: Tooling: Date: Run Start *NR1*
 QC: Date: SPC (Y/N): Date: Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
IIN-D066-1002	B								
100	Document Control	0.00							
100	DOCUMENT CONTROL								
DC	Memo	0.00							
Doc.Control -USB or Paperwork	Photocopy bluefile & type labels per PPPD066-1002-011		CHG 001						
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.06							
Quality Control									

2 DAS 27 9-89
 JUN 27 2017
 2 DAS 6 9-89 JUN 27 2017 28 9-89
 2 DAS 27 9-89
 JUN 27 2017

Picklist Print

Page 1

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Work Order ID: 163228

163228

Parent Item: D066-1002-011

D066-1002-011

Parent Item Name: R66 Cargo Mirror

Start Date: 6/26/2017

Required Date: 6/28/2017

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP REV:A NEW ISSUE 13-10-30 JLM VERIFIED BY:DD IPP
REV:B 13.12.03 AS PER IIN REV.B DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D2010-104 *D2010-104* ARM		Manufactured	No			110	Each	3.0000	1	2		JUN 27 2017	DAS 6 28 9-89
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DAS
27
9-89

Location	Loc Qty	Loc Code
ST351	3	
156194	3	

D2011-101 *D2011-101* Mirror 6"		Manufactured	No			110	Each	59.0000	1	2		JUN 27 2017	DAS 6 28 9-89
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DAS
27
9-89

Location	Loc Qty	Loc Code
FG	1	
106348	1	
ST371	28	
160663	28	
ST383	20	
159140	20	
ST384	10	
158473	10	

D3243-041 *D3243-041* Bracket		Manufactured	No			110	Each	8.0000	1	2		JUN 27 2017	DAS 6 28 9-89
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DAS
27
9-89

Location	Loc Qty	Loc Code
ST486	8	
159864	8	

Picklist Print

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Work Order ID: 163228

163228

Parent Item: D066-1002-011

D066-1002-011

Parent Item Name: R66 Cargo Mirror

Start Date: 6/26/2017

Required Date: 6/28/2017

Start Qty: 2.00

Required Qty: 2.00

D4936-1 Manufactured No 110 Each 16.0000

D4936-1

Clamp

**

DAS
6
9-89

JUN 27 2017

DAS
27
9-89

Location	Loc Qty	Loc Code
ST136	8	
155889	8	
ST139	8	
162148	8	

ALS4-1032-130 AELS4-1032-130 Purchased No 110 Each 7,436.000

AIS4-1032-130

Rivnut

**

DAS
6
9-89

JUN 27 2017

DAS
27
9-89

Location	Loc Qty	Loc Code
CCK004	5000	
M133077	0	
M137820	5000	
FG	100	FG
M135442	50	
M136579	50	
FP001	2175	
M133077	3	
M136579	2172	
st555	161	
M136579	161	

AN3-4A Purchased No 110 Each 247.0000

AN3-4A

Bolt

**

DAS
6
9-89

JUN 27 2017

DAS
27
9-89

Location	Loc Qty	Loc Code
ST350	247	
m137478	247	

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Shop Packet Print

Page 2

Picklist Print

Page 3

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Parent Item: D066-1002-011

D066-1002-011

Parent Item Name: R66 Cargo Mirror

Start Date: 6/26/2017

Required Date: 6/28/2017

Start Qty: 2.00

Required Qty: 2.00

AN3-11A Purchased No

110 Each 162.0000 4 8

AN3-11A

Bolt

**

JUN 27 2017

DAS
6
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

over003

100

m136192

100

ST349

62

153855

62

8

NAS1149D0332J

Purchased No

110 Each 936.0000 8 16

NAS1149D0332.J

Washer

**

JUN 27 2017

DAS
6
9-89

DAS
27
9-89

Location

Loc Qty

Loc Code

FP

211

m136015

8

m137075

203

GA

272

m136643

272

ST264

453

m136015

0

m137736

453

14

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163228

Page 1

Item ID: D066-1002-011

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: R66 Cargo Mirror

Start Date: 6/26/2017 Start Qty: 2.00

2

Cust Item ID:

Required Date: 6/28/2017 Req'd Qty: 2.00

2

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run Start *NR1*

QC:

Date:

SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr

Revision Nbr

IIN-D066-1002

B

JUN 27 2017

100

Document Control

0.00

100

DOCUMENT CONTROL

DC

Memo

0.00

Doc.Control -USB or Paperwork

Photocopy bluefile & type labels per PPPD066-1002-011

CHG 001

DAS

5

9-89

2

JUN 26 2017

110

Pick Kit

0.00

110

Packaging

Memo

0.00

Packaging

120

QC4- 100% Inspect kits for completeness

0.00

120

QC

Memo

0.06

Quality Control



Transport Canada Transports Canada

Department of Transport

Supplemental Type Certificate

This approval is issued to:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, Ontario
Canada K6A 1K7

Number: SH13-44

Issue No.: 1

Approval Date: November 29, 2013

Issue Date: November 29, 2013

Responsible Office:

Prairie and Northern

Aircraft/Engine Type or Model:

ROBINSON R66

Canadian Type Certificate or Equivalent:

H-111

Description of Type Design Change:

Cargo Mirror Installation

**Installation/Operating Data,
Required Equipment and Limitations:**

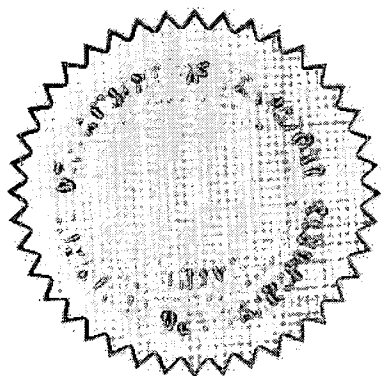
Cargo Mirror Installation is to be in accordance with Transport Canada Civil Aviation (TCCA) approved Dart Aerospace Ltd. Installation Instructions IIN-D066-1002 Revision B, dated November 13, 2013 or later TCCA approved revision.

Instructions for Continued Airworthiness contained in Dart Aerospace Ltd. document ICA-D066-1002 Revision 0, dated November 07, 2013, or later TCCA accepted revision are required with this installation.

Definition of the Type Design Change: TCCA approved Dart Aerospace Ltd. Master Document List MDL-D066-1002 Revision A, dated November 13, 2013 or later TCCA approved revision.

Basis of Certification for affected areas: Airworthiness Manual 527 at change 527-8 which is equivalent to 14 CFR Part 27 at Amendment 27-44.

— End —



Conditions: This approval is only applicable to the type/model of aeronautical product specified therein. Prior to incorporating this modification, the installer shall establish that the interrelationship between this change and any other modification(s) incorporated will not adversely affect the airworthiness of the modified product.

Greg Oucharek
For Minister of Transport

Canada

5. PARTS LIST

Qty	Part Number	Description
X	D066-1002-011	CARGO MIRROR INSTALLATION
1	D2010-104	Arm /
1	D2011-101	Mirror
1	*D3014-1	Locknut
1	D3243-041	Bracket
4	D4936-1	Clamp
4	ALS7-1032-130	Insert (or AKS7-1032-130, AKS4-1032-130, ALS4-1032-130)
4	AN3-4A	Bolt
4	AN3-11A	Bolt
8	NAS1149D0322J	Washer
1	*NAS1149D0416J	Washer

* PARTS ARE INCLUDED WITH D2011-101 MIRROR